

**RPM Engineering Ltd.**

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**DR. ROBERT A. HANNA, Ph.D., P. Eng.,**  
**Fellow IEEE, FIEE, C. Eng.,**  
**Designated Consulting Engineer**  
**President-Elect IEEE Canada and Director-Elect Region 7**  
<http://ieee.ca/candidates/hanna>

**SKILLS & EXPERIENCE**

Over thirty years of experience in project engineering, Variable Frequency Drives (VFDs) implementation, motor failure analysis and power quality studies for industry and utilities. Registered Professional Engineer in the provinces of Ontario, Alberta and British Columbia. Summary of completed or current projects include the following:

- Conduct investigation into operating history, repair work and field measurements of three motors each rated 5400 HP for reciprocating compressor in Petro-Chemical industry.
- Conducted system evaluation and power quality measurements of emergency shutdown system for nuclear station in Ontario. Produced a report on the blackout of August 14, 2003 comparing data captured for several locations within Ontario.
- Provided expert opinion and a report into a litigation case involving the application of brushless DC drive and dry type transformer.
- Power quality study and field measurements for Federal penitentiary in Ontario.
- Conducted investigation into 3000 HP load commutated inverter (LCI) motor failure driving slow speed synchronous motor for a mining mill.
- Conducted feasibility study for 400 MW steel plant connected to captive power plant located in the Far East with emphasizes on power quality integration issues and corrective measures.
- Conducted failure analysis and power quality measurements for UPS system for data processing centre in British Columbia. Carried out Engineering and installation for a new parallel redundant UPS system.
- Conducted complex investigations into inverter/motor failures for Bay Area Rapid Transit (BART) system in San Francisco and carried out harmonic measurements in the factory and in the field. Reviewed the system design and made recommendations to avoid similar problems.
- Engineering specification and selection of 19000 HP Load Commutated Inverter (LCI) VFD/motor for compressor application. Carried out factory acceptance tests and issued a report covering the results
- Review and replacement of emergency back up system for two nuclear power stations in Ontario including vendor selection, harmonic field measurements and review all technical specifications. Prepared a report covering field measurements, findings and recommendations
- Conducted failure analysis, harmonic study and field measurements into 3500 HP DC drive for fan application for a pulp and paper company.
- Conducted power quality measurements and analysis at 27.6 KV level for an electric utility in Ontario to determine the quality of incoming power supply and impact on customer operation.
- Conceptual design, Engineering specification, selection and implementation of one 3500 HP, and two 1750 HP Medium Voltage VFD, motor and control house for exhaust fan application for the mining industry.
- Conducted field measurements and an investigation into 2x4000 HP GE DC drive flashover for a hoist application for a mining company.

- Conducted comprehensive computerized harmonic study for a 125 MW Petro-Chemical plant in Alberta having VFD type load to ensure compliance to harmonic guidelines of TransAlta/System Administrator and to IEEE 519-1992 standard. Also, conducted harmonic field measurements.
- Conducted a feasibility study for selecting three 12000 HP Cycloconverters versus Load Commutated Inverter (LCI) drives for a production hoist application for the deepest mine in North America.
- Conducted comprehensive design review, power quality field measurements and failure analysis for the normal and emergency backup power system at the control building for the first electronic toll road (407ETR) in North America as well as for the Area Control Centre, Pearson International Airport, NAV CANADA.
- Provide technical expertise for a very large Petro-Chemical project in Alberta. This involved 400 MW Co-generation plant, specification and selection of 5 Medium Voltage VFDs with the largest being 7500 HP for extruder application, selection large electrical equipment and perform power quality assessment for the entire facility to comply with the utility harmonic requirements.
- Engineering specification, selection and implementation of the first medium voltage VFD for an extruder application in North America rated 2500 HP.
- Performance evaluation and testing of two 5000 HP MV VFDs for gas pumping station.
- Engineering specification and selection of 13000 HP motor for a mixer application.
- Selection and implementation of (2x2500 HP, 2x1500 HP) medium voltage VFDs for compressor and pump applications.
- Study of users' and manufacturers' experience with medium voltage VFDs for induction motors in North America.
- Rehabilitation of 10 MVA main substation.
- Development of power quality meter for harmonic and power measurements.
- Harmonic analysis and VFDs selection for a new car plant
- Voltage disturbance and harmonic analysis for a food processing plant-having 35 VFD's to alleviate nuisance drives tripping caused by transient over voltages.
- Conceptual design for 25 MW Co-generation Project.
- Conducted several investigations into low voltage VFDs and associated motor related problems.
- Survey of users' experience with VFDs rated 500 HP and above in Ontario. The findings were presented in a symposium sponsored by several large utilities in Canada.
- Harmonic analysis and filter design for Pearson International Airport, Terminal 3.
- Investigation of harmonic notching problems for a very large data processing centre backed up by three 500 KVA UPS's and 2,000 KW emergency generator.
- Engineering design, equipment selection, harmonic analysis and commissioning of over 130 AC and DC ASDs installations for newspaper production plant, Vaughan, Ontario.
- In-plant preventative maintenance procedure covering high and low voltage switchgear, UPS, emergency generator motors, VFD's, transformers and cables.
- Design and specification for two 22,000 HP, 6,000 rpm, LCI drive installation at chemical plant. Conducted field harmonic measurements and the findings were published in IEEE conference.
- Conducted several feasibility studies for energy saving programs across Canada. Invited speaker for Ontario Hydro (1987), Nova Scotia Power ((1988), BC Hydro (1990), TransAlta (1991) and Ontario Hydro (1992) on adjustable speed drive applications.
- Plant wide automatic re-acceleration system for 150 motors for a refinery using PLC system, and the findings were published in IEEE conference.
- Conducted short circuit and relay co-ordination studies. Teaching electrical machines, power systems and power electronics.

## EDUCATION

1977	Ph.D.	Electrical Engineering Department, Imperial College of Science & Technology, University of London, England
1973	M.Sc. (Distinction)	Electrical Engineering Department, Queen Mary College, University of London, England
1971	B.Sc. (Honours)	Electrical Engineering Department, College of Engineering University of Basrah, Iraq

## PROFESSIONAL AFFILIATIONS

Member of the Association of Professional Engineers Ontario, Canada	- 1981
Senior Member of Institute Electrical & Electronic Engineers (SMIEEE), USA	- 1988
Fellow Member of Institute of Electrical Engineers (FIEE), UK	- 1993
Designated Consulting Engineer, Professional Engineers, Ontario	- 1995
Vice-Chair of 48 <sup>th</sup> IEEE Petroleum & Chemical Industry Conference, Toronto	- 2001
Member of the Association of Professional Engineers, British Columbia, Canada	- 2001
Member of the Association of Professional Engineers, Alberta, Canada	- 2001
Chair, IEEE Toronto Section	-2002-03
<b>President-Elect of IEEE Canada &amp; Director Elect of Region 7</b>	<b>-2004-05</b>
<b>Fellow Member of Institute Electrical &amp; Electronic Engineers (FIEEE),</b>	<b>-2004</b>
Chair, 18 <sup>th</sup> IEEE Canadian Conference on Electrical & Computer Eng. ( CCECE 04)	-2004

## MANAGEMENT COURSES

Problem Solving / Decision Making ; Effective Presentation ; Situational Leadership ; Interaction Management; Management Guide to Loss Control; Business Writing for Reports.

## PUBLICATIONS

1. Hanna, R.A.; et al: Discussion “AVC for Industrial Plants” IEEE Transaction on Industry Applications, Volume 39, No. 4, July/August 2003.
2. Hanna, R.A.; et al: “Active Voltage Correction for Industrial Plants” IEEE Transaction on Industry Applications, Volume 38, No. 6, Nov/ December 2002, page 1641-1646.
3. Hanna, R.A.: “Power Quality, Who’s Responsible – Utility or Facility” 3<sup>rd</sup> Power Quality Conference, Toronto, Canada, November 2001.
4. Hanna, R.A.; Penny, J. & Ezer. D: “Active Voltage Correction for Industrial Plants” PCIC/IEEE, Industry Application Society, 47th Annual Conference, September 2001, Toronto, Ontario.
5. Hanna, R.A.; Dickin, J.; Randall & S.; Dedeurwaerder, C.: “Challenges Encountered when Expanding a World Class Petrochemical Facility”, IEEE Transaction on Industry Applications, 2001 July/August, Volume 37, Number 4, Page 1109-1119.
6. Hanna, R.A. & Randall, S: “Medium Voltage Adjustable Speed Drive Retrofit of an Existing Eddy Current Clutch Extruder Applications”, IEEE Transaction on Industry Applications, 2000 November/December, Volume 33, Number 6, page 1750-1755.
7. Hanna, R.A.; Dickin, J.; Randall & S.; Dedeurwaerder, C.: “Design Challenges Encountered when Expanding a World Class Petrochemical Facility”, PCIC/IEEE, Industry Application Society, 47th Annual Conference, September 2000, page 103-114, San Antonio, Texas.
8. Hanna, R.A. & Randall, S.: “Use of Adjustable Speed Drives for Extruder Applications”, PCIC/IEEE, Industry Application Society, 46th Annual Conference, September 1999, P241, San Diego, California.
9. Hanna, R.A. & Prabhu, S: “Medium Voltage Drives-Users’ and Manufacturers’ Experiences”, IEEE Transaction on Industry Applications, 1997 November/December, Volume 33, Number 6, page 1407
10. Hanna, R.A.: “Low Voltage & Medium Voltage ASDs: Application Considerations”, 5<sup>th</sup> Annual Pulp & Paper Conference, September 1997, Sudbury, Ontario.

11. Hanna, R.A. & Prabhu, S: "Medium Voltage Drives-Users' and Manufacturers' Experiences", PCIC/IEEE, Industry Application Society, 43rd Annual Conference, September 1996, page 115-123, Philadelphia, Pennsylvania.
12. Hanna, R.A. & Luscombe, J.: "Survey of Users Experience with Adjustable Speed Drives", PCIC/IEEE, Industry Application Society, 40th Annual Conf., Sept. 1993, page 271-277 St. Louis, Mo.
13. Hanna, R.A. Bulmer, P. & Kohistani, R.: "Minimizing Refinery Upset during Power Interruptions Using PLC Control ", IEEE, Industry Application Society. 39th Annual Conf., 1992 Petroleum and Chemical Industry Conference, September 1992, page 185-195, San Antonio, Texas.
14. Hanna, R.A.: "Survey of Users' Experience with Adjustable Speed Drives rated 500 HP and Above", 1992 Canadian Utility Trade Alley Symposium, June 1992, Toronto, Ontario.
15. Hanna, R.A.: "ASDs Application Consideration", Dupont Canada Workshop, May 1992 Canadian Utility Trade Alley Symposium, June 1992, Kingston, Ontario.
16. Hanna, R.A.: "Effects of Harmonics on Power System Equipment and Loads" Third Alberta Exposition and Conference on Power Quality, October 1991, Calgary, Alberta.
17. Hanna, R.A.: "ASDs - Their Applications, Types and Harmonics Behaviors" , Showcase 90 Seminar sponsored by BC Hydro, Vancouver, February 1990 (Invited speaker)
18. Hanna, R.A.: "Harmonics and Technical Barriers in Adjustable Speed Drives" - IEEE Transaction on Industry Applications, 1989 September / October, Volume 25, Number 5. Page 894-900.
19. Hanna, R.A.: "Harmonics and Technical Barriers in Adjustable Speed Drives" - 24th Industry Applications Conference, October 1989, Page 1632-1640, San Diego, California
20. Hanna, R.A.: "Adjustable Speed Drives - Effects of Harmonics on Power System Equipment and Loads", symposiums on energy efficient motors and adjustable speed drives, sponsored by Nova Scotia Power and Canadian Elect. Assoc., Halifax, September 1988, (Invited speaker).
21. Hanna, R.A.: "Harmonics and Technical Barriers in Adjustable Speed Drives" - IEEE / PCIC, 35th Annual Petroleum and Chemical Industry Conference, September 1988, page 165, Dallas, Texas.
22. Hanna, R.A.: "Harmonics and Technical Barriers" - Symposium on Electrical Variable Speed Drives, Sponsored by Ontario Hydro and the Ontario Ministry of Energy, Toronto, April, 1987, (Invited speaker).
23. Hanna, R.A. & MacDonald, D.C.: "The Six-Phase Power System" - IEEE Transaction on Power Apparatus and System, August 1983, page 2600, Volume PAS-102, Number 8.
24. Hanna, R.A., MacDonald, D.C. & Allen, P.H.G.: "The Six-Phase Generator and its Associated Transformer" - Fourteenth Universities Power Engineering Conference, Loughborough University of Technology, England, April 1979.

## **LIST OF CLIENTS**

- ABB (Switzerland)
- ADtranz (Pittsburgh)
- Atomic Energy of Canada Limited, AECL
- Borden Lander Gervais LLP
- Bruce Power, Ontario
- Canadian Highways Management Corporation (CHMC), 407ETR
- Colt/Paton Engineering, Sarnia, Ontario
- CH2M Gore & Storrie
- CUE Datawest, Vancouver, BC
- Falconbridge, Sudbury
- Falconbridge, Raglan, Quebec
- Giffels Associates Ltd.
- Hatch Associates, Sudbury
- Honeywell
- Hydro Mississauga
- Imperial Oil, Sarnia
- Janick Electric
- Manitoba Hydro
- Marsh Engineering
- Marshall Macklin Monaghan Ltd., Burma
- Methanex Corporation, Alberta

- Multilin
- NAV CANADA
- North Atlantic Refinery, New Foundland
- NOVA Chemicals / Sarnia
- NOVA Chemicals / Alberta
- Oakville Hydro
- Ontario Hydro
- Ontario Power Generation (Pickering Nuclear Station)
- Ontario Power Generation (Bruce Nuclear Station)
- Ortech Corporation
- Petro-Canada (Oakville Refinery)
- Petro-Canada (Lubricant Centre – Mississauga)
- Petro-Canada (Montreal Refinery)
- Petromont, Varanes, Quebec
- Powerware Canada
- Public Work, Government of Canada
- Regional Municipality of Niagara
- SMS Energy-Engineering
- St. Anne-Nackawic Pulp, New Brunswick
- Suncor, Fort McMurray, Alberta
- V. J. Pamensky Canada / WEG Motors
- Williams Energy, Alberta

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